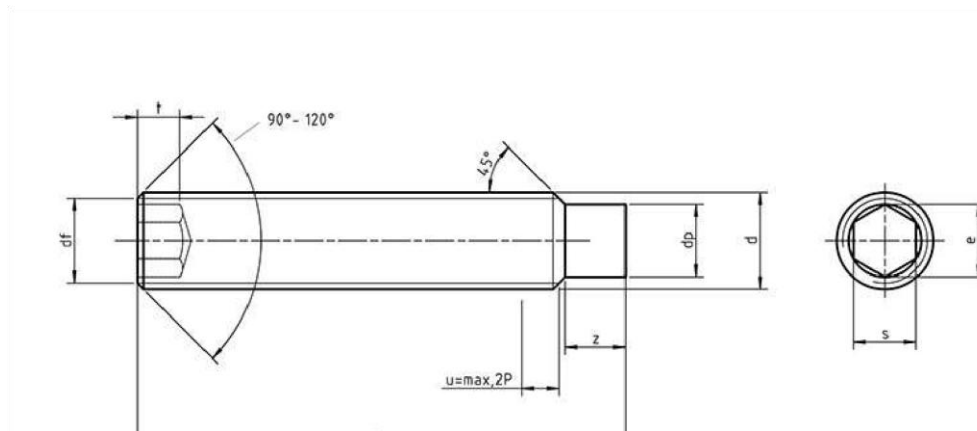




Product Dimensions, Standards and Weights

DIN 915 / ISO 4028 Technical Specifications

Metric DIN 915 Hexagon Socket Set Screws with Dog Point



Dimensions of Metric DIN 915 hexagon socket set screws with dog point

Thread d		M1.4	M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24
P		0.3	0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3
df	approx.	Lower limit of minor thread diameter													
dp	max.	0.7	0.8	1	1.5	2	2.5	3.5	4	5.5	7	8.5	12	15	18
	min.	0.45	0.55	0.75	1.25	1.75	2.25	3.2	3.7	5.2	6.64	8.14	11.6	14.57	17.57
e	min.	0.803	0.803	1.003	1.427	1.73	2.3	2.87	3.44	4.58	5.72	6.86	9.15	11.43	13.72
s	Nom.	0.7	0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8	10	12
	min.	0.711	0.711	0.889	1.27	1.52	2.02	2.52	3.02	4.02	5.02	6.02	8.03	10.03	12.03
	max.	0.724	0.724	0.902	1.295	1.545	2.045	2.56	3.08	4.095	5.095	6.095	8.12	10.12	12.14
t	min.	0.6	0.7	0.8	1.2	1.2	1.5	2	2	3	4	4.8	6.4	8	10
	max.	1.4	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10	12	15
z	min.	0.4	0.4	0.5	0.63	0.75	1	1.25	1.5	2	2.5	3	4	5	6
	max.	0.65	0.65	0.65	0.88	1	1.25	1.5	1.75	2.25	2.75	3.25	4.3	5.3	6.3
	min.	0.8	0.8	1	1.25	1.5	2	2.5	3	4	5	6	8	10	12
	max.	1.05	0.724	1.25	1.5	1.75	2.25	2.75	3.25	4.3	5.3	6.3	8.36	10.36	12.43

[illegible]



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Metric DIN 915 hexagon socket set screws with dog point are headless and fully threaded screws with an internal hexagonal drive at one end and an elongated blunt surface at the other. They are to be inserted through pre-drilled aligned holes which permit tightening against an opposing shaft. This type of set screw used to position lock the spindle to the shaft by tightening the tip into a hole drilled in shaft or against flattened surface on the shaft. Unique Fasteners offers one of the most complete ranges of metric set screws and other inch and metric industrial fasteners for immediate delivery from stock. The following sizes of DIN 915 hexagon socket set screws with dog point are available for immediate shipping from stock: Diameters ranging from M3 to M24 with lengths up to 100mm in steel and stainless steel A2 and A4.

DIN (**D**eutsches Institut für **N**ormung - German Institute for Standardization) standards are issued for a variety of components including industrial fasteners as Metric DIN 915 hexagon socket set screws with dog point. The DIN standards remain common in Germany, Europe and globally even though the transition to ISO standards is taking place. DIN standards continue to be used for parts which do not have ISO equivalents or for which there is no need for standardization. The ISO equivalent DIN 915 hexagon socket set screws with dog point is ISO 4028.