

UNIQUE FASTENERS

Precision Fasteners, Built to Last 175/6 Sar Building, Sp Road, Bangalore, 560002



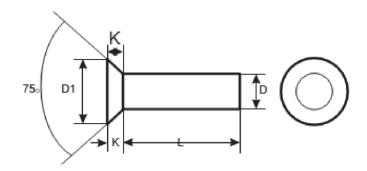




Product Dimensions, Standards and Weights

DIN 661 / ISO 1051A Technical Specifications

Metric DIN 661 Flat Countersunk Head Solid Rivets



Dimensions of Metric DIN 661 flat countersunk head solid rivets

D	3	4	5	6	8
D1	5.2	7	8.8	10.5	14
K	1.5	2	2	3	4
L (mm)	Weight in kg(s) per 1000 pcs				
6 8 10 12	0.421 0.537 0.650 0.765	0.869 1.01 1.21 1.41	1.62 1.94 2.25	2.91 3.38	6.30
16 20 25 30	0.989	1.82 2.22 2.72 3.22	2.88 3.52 4.30 5.10	4.30 5.20 6.35 7.49	7.94 9.60 11.5 18.8
35 40 45 50		3.72 4.22 4.73 5.24	5.90 6.70 7.50 8.30	8.64 9.76 10.94 12.09	15.6 17.7 18.7 21.8

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Metric DIN 661 flat countersunk head solid rivets have a flat countersunk head at one end and a smooth cylindrical pin at the other. They are to be inserted through pre-drilled aligned holes in the pieces to be joined. The plain end protruding through the surface is then deformed creating a second head and tightly securing the two pieces together. The flat head allows for a smooth finished look with the head sitting flush on the top surface. Diameters ranging from M2.5 to M6 and lengths up to 40mm are available.

DIN (**D**eutsches Institut für **N**ormung - German Institute for Standardization) standards are issued for a variety of components including industrial fasteners as Metric DIN 661 flat countersunk head solid rivets. The DIN standards remain common in Germany, Europe and globally even though the transition to ISO standards is taking place. DIN standards continue to be used for parts which do not have ISO equivalents or for which there is no need for standardization. The ISO equivalent for DIN 661 flat countersunk head solid rivets is ISO 1051A.